# Instrument Calibration Programme Training Course for Maintenance and Metering Leaders

22 – 26 March 2027
Madrid

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**Ref:** 899_41049 **Date:** 22 – 26 March 2027 **Location:** Madrid **Fees:** 4800 GBP

## Programme Summary

Instrument calibration programme design for electrical and process measurement is the subject of this one-week training course for maintenance heads, instrumentation and metering managers, laboratory leads and quality managers, taught at managerial level and ending in a calibration programme review for one site. Readings drive billing, safety trips and product quality, yet calibration is often run as a calendar routine. The programme moves from traceability to uncertainty, intervals, out-of-tolerance impact and laboratory choice, using prepared records from a power site and a process plant. Mars Training Centre UK delivers this programme on instrument calibration to mixed-organisation cohorts.

## The Business Case

A reading that drifts out of tolerance can misstate energy sold, hide a process excursion or leave a trip setting unsafe. Leaders who can rank instruments by consequence, set intervals from evidence and judge what a failed calibration touched spend calibration effort where it matters and reach an audit with records already in order. The programme works on the measures below.

- Measurement Risk: Falls when instruments are ranked by consequence and uncertainty is compared with tolerance.
- Calibration Cost: Is contained when intervals follow drift history and work is placed in house or with a vendor on evidence.
- Audit Readiness: Improves when traceability, records and impact reviews are held in a consistent form.

## Principles and Evidence Base

- ISO/IEC 17025: The general requirements for the competence of testing and calibration laboratories, applied in Sessions 2 and 4 to read uncertainty statements and check laboratory competence.
- ILAC P10: The policy on metrological traceability of measurement results, applied in Session 1 to test whether each instrument is linked to a reference.

## Intended Participants

- Maintenance heads who answer for instrument health and the calibration schedule.
- Instrumentation and metering managers who own the measurements used for control, safety and billing.
- Laboratory leads who decide what is calibrated in house and what is sent out.
- Quality managers who must show auditors that results can be trusted.

Typical settings include power generation and distribution, oil and gas processing, water utilities and chemicals manufacturing.

## Learning Outcomes

1. Participants will be able to evaluate the traceability of the measurements their site relies on.
2. Participants will be able to compare measurement uncertainty with tolerance to judge pass and fail decisions.
3. Participants will be able to construct an interval rule from drift history and instrument criticality.
4. Participants will be able to diagnose the reach of an out-of-tolerance finding across past readings.
5. Participants will be able to prioritise in-house and vendor calibration by cost, competence and risk.
6. Participants will be able to justify a calibration programme to auditors and senior management.

## Programme Structure

## Day 1: Instrument Calibration Programme Foundations and Traceability

What makes a measurement trustworthy across a power or process site?

- Instrument Criticality Register
- Measurement Chain Map
- ILAC P10 Traceability Reading
- Calibration Programme Scope Sheet
- Reference Standard Hierarchy

## Day 2: Measurement Uncertainty and Tolerance Decisions

How large is the doubt in a reading compared with the tolerance it must meet?

- Uncertainty Budget Reading
- Test Accuracy Ratio Table
- Guard Band Rule Selection
- ISO/IEC 17025 Uncertainty Statement Review
- Decision Risk Matrix

## Day 3: Calibration Intervals and Records

How often should each instrument be calibrated, and what must the record show?

- Interval Setting Method
- Drift History Plot
- As-Found and As-Left Record Template
- Interval Adjustment Rule
- Calibration Status Labelling

## Day 4: Out-of-Tolerance Impact and Laboratory Choices

What does a failed calibration affect, and who should do the work?

- Out-of-Tolerance Impact Assessment
- Affected Reading Trace
- In-House and Vendor Comparison
- Calibration Laboratory Competence Check
- Calibration Cost Model

## Day 5: Calibration Programme Review for One Site

Do the findings join into a programme that a reviewer can audit?

- Applying the Session 1 Criticality Register
- Testing the Session 2 Decision Risk Matrix
- Checking the Session 3 Interval Rule
- Reviewing the Session 4 Impact Assessment
- Completing the Calibration Programme Review

## Methodology

The programme is a case analysis built on prepared calibration records from a power site and a process plant. Participants rank instruments, compare uncertainty with tolerance, set intervals from drift history and trace the effect of a failed calibration, then defend the resulting programme to peers acting as external auditors.

- Suggested activity: Ranking forty instruments by consequence of error.
- Suggested activity: Reading an uncertainty statement and choosing a guard band rule.
- Suggested activity: Tracing which past readings a failed calibration affects.

## Capstone Output

Each participant completes a calibration programme review for one site. It holds the criticality register, a traceability map, a decision risk matrix, an interval rule, an impact assessment procedure and a sourcing recommendation. At work it goes to the maintenance and quality leadership, serves as the basis for the next audit and sets the routine for reviewing later programme changes.

## Frequently Asked Questions

### Is instrument calibration programme training suitable for leaders who are not metrologists?

Yes. An instrument calibration programme is taught through prepared records and templates. You need responsibility for instruments, maintenance, metering or quality, but no metrology or statistics background.

### Which standards does an instrument calibration programme rest on in this training?

An instrument calibration programme here rests on ISO/IEC 17025 for laboratory competence and uncertainty statements and on ILAC P10 for metrological traceability.

### How is the programme review from instrument calibration programme training used at work?

You take the calibration programme review to your maintenance and quality leadership, use its interval rule to reset schedules, and keep its impact procedure ready for the next audit.

### How does an instrument calibration programme differ from a programme on asset maintenance planning?

An instrument calibration programme concentrates on whether measurements can be trusted and how often they must be checked, while a programme on asset maintenance planning concentrates on the care and replacement of equipment.